



WEBER CARBURETOR TROUBLESHOOTING GUIDE

This guide is to help pinpoint problems by diagnosing engine symptoms associated with specific vehicle operating conditions.

The chart will guide you step by step to help correct these problems.

For successful troubleshooting, please do the following:

1. Complete all steps suggested in the box, and any that follow in the guide.
2. Complete all of the suggestions in order, doing so will eliminate any secondary problems.
3. Follow diagnosis directions completely (Cleaning, adjustment etc.)
4. Do not do any other procedures other than the ones suggested.

This Weber carburetor has been manufactured using very high quality control standards. Through years of experience we have found that most carburetor problems are caused by other engine components.

Operating Conditions

Engine Symptoms

		Stalls/ Hesitates Dies	Rough/ Poor Running	Slow/ Low Running	Flood Smokes	Races	Does not Start or Idle
Starting	Cold	5C 5D				5C	1A
	Hot	4A	4A 5I	1A 3B	2G 5D	5A	2A
Idling	Cold	5C	1A 5D	4A 5C	5D	5C	5C 5D
	Hot	6G	4A	4A 5B	2G 5D	5A	5B 5G 5F
Running	Cold	3B	4A		5D		
	Hot	2A 2H	4A 6E	3A	5E 5J		
Acceleration	Cold	2F 5H	6A 6D				
	Hot	2F 5H	1A 2A	6E	5E 5J	6F	

Engine
Temperature



WEBER CARBURETOR TROUBLESHOOTING GUIDE FOR YOUR SAFETY

Remember ! A Clean engine will make all work easier, accurate, and safer.

ALWAYS:

- Use new hose clamps on fuel hoses.
- Replace any cracked or missing hoses.
(fuel, vacuum or coolant)
- Label any hose or wire before removing.
- Use an insulated connector for any wire.

NEVER:

- Allow any dirt in the carburetor.
- Run the engine without proper filtration (Air and Fuel Filters).
- Allow fuel to leak or spill
- Damage any gasket surfaces
- Over tighten Jets or levers.

1. ELECTRICAL SYSTEM

To make sure that the ignition system is working correctly do steps 1 A - 1C with the ignition on.

IMPORTANT NOTE	Make sure that the battery is fully charged with no corrosion present on the terminals.
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- A. Test the fuse for the ignition/charging circuit:
If you do not have 12 volts at either side of the fuse, replace fuse.
- B. Check static ignition timing:
Make sure that you do not have excessive free play at the distributor shaft.
- C. See if the distributor is 180 degrees out of time:
Do a comparison to the cam timing or by reversing opposite pairs of ignition wires at the distributor cap.

2. FUEL DELIVERY

To make sure that the quality and supply of fuel to the carburetor is correct, please see steps 2A - 2I. In our experience we have seen that fuel contaminated with water, dirt or rust is the major cause of carburetor problems. Use fuel as fresh as possible.

IMPORTANT NOTE	On vehicles equipped with electric fuel pumps. Most are not powered with out the engine running or starter engaged.
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- A. Test the fuel flow at the carburetor by disconnecting the fuel supply hose and directing the fuel flow into a small dry, clean can when the fuel pump is activated.

IMPORTANT NOTE	DO NOT ALLOW ANY CHANCE OF A SPARK DISCONNECT THE PRIMARY WIRE(S) (usually a small 16 Gauge wire) THAT CONNECTS THE GROUND (-) SIDE TERMINAL OF THE COIL TO THE DISTRIBUTOR (OR SPARK BOX, IF SOLID STATE IGNITION).
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- If fuel flow is adequate go to step 2 E
- If fuel flow is not adequate go to step 2B



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- B. Test the fuel flow at the fuel filter and then at the Fuel Pump:
If fuel flow is not adequate go to step 2C.
- C. Check to see if the fuel tank is empty or if the lines are blocked. They maybe blocked by dirt, ice, or other contaminants.
If you have fuel in the tank and the lines are not blocked go to 2D.
- D. If the vehicle is equipped with an electric fuel pump, test the pump by applying 12 volts and a ground to the pump. If you have a mechanical pump, crank the engine over.
If you do not have any fuel flow. Replace the pump.
- E. Check to see if the fuel is old or bad. (If vehicle has been out of service for an extended period chances are that the fuel is bad.)
If the fuel does not smell right:
Try some fresh fuel a few drops at a time in the Carburetor inlet.

IMPORTANT NOTE AVOID FUEL CONTACT WITH SKIN

- F. Check to see if the fuel is contaminated with rust or water:
To check remove and empty out fuel filter (from the inlet side) into a clean, dry can , or if your vehicle has a drain plug on the fuel tank, empty some fuel from the tank into a clean, dry can. Remember Water and Fuel do not mix.
- G. Test the fuel pressure output with a fuel pressure gauge. If the fuel pressure exceeds 3.5 psi, install a fuel pressure regulator.
- H. See if the Fuel Return and the Fuel supply line are reversed. On some Weber carburetors that have a fuel return, remove the fitting one at a time from the carb. The Fuel return is restricted and the fuel inlet is totally open.
- I. Make sure that none of the fuel lines are crimped or kinked.

3. ENGINE

To make sure that engine is mechanically sound. Please do steps 3a - 3C

- A. Do a compression check on all of the cylinders. Compression should be over 125 psi per cylinder, and with in 10% of each other.
- B. See if the intake manifold bolts or loose or missing.
- C. If you have a heated intake. Make sure that the heat source is connected.
On most vehicles it is heated by water. Check with your Shop manual for the heat source on your intake.

4. VACUUM SYSTEM

To make sure that you do not have any vacuum leaks, check all vacuum operated devices, and connections to the intake manifold. Use the suggested tests to check.

IMPORTANT NOTE THE VACUUM DEVICES ARE CONTROLS AND VALVES THAT REQUIRE



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SEALED VACUUM CONNECTIONS TO PROPERLY OPERATE.

- A. Testing the vacuum system with a handheld vacuum pump is very helpful in finding leaking hoses and devices in the system away from the carburetor. (Vacuum testers have an attached vacuum gauge to measure vacuum) Start at the carburetor and work your way toward the engine, remove vacuum hoses one at a time. Be careful not to mix up any hoses. Plug the source of the vacuum and connect the vacuum pump to the source and test for any malfunctions in the system.

TO TEST OTHER VACUUM CONTROLLED DEVICES:

Distributor Advance	look for a change in the engine timing.
Distributor Retard	Test with a timing light.
EGR Valve	Stalling will be normal when tested.
Deceleration Valve	engine will idle faster when tested.
Canister Purge	If the engine speed fluctuates with the hose disconnected, canister is full of fuel due to a problem in the tank vent or the fuel tank is overfilled.

Go to 4 B

- B. Using the method of pinching off hoses is helpful when you have hoses that are leaking, such as air cleaner hoses and other devices. Install the air inlet duct or air cleaner. Start the engine and let it run at idle. One by one pinch off vacuum hoses with pliers and listen for a change in engine RPM. Recheck any suspected problems with the Vacuum pump.

TO TEST :

Hoses	Choke stove air door (thermostatic air cleaner)
Power Brake Booster	Heater Controls, in all positions
Cruise Control	Air Conditioning fast idle , ignition on A/C on
Headlight Doors	Vacuum Reservoirs and amplifiers
PCV Valve (idle should drop 50 RPM)	

Go To 4 C

- C. Using Carburetor Cleaner to check for leaks. This will help you find defective gaskets and hidden leaks.

IMPORTANT NOTE AVOID SPRAYING YOUR SELF READ ALL CAUTION LABELS AND WASH AFTER USING

Remove air inlet duct or air cleaner and plug any vacuum sources removed. With the engine idling, spray carburetor cleaner into the air inlet of the carburetor to determine the effect of running. Wait until the engine returns to the previous idle. Spray carburetor cleaner on the outside of the carburetor and intake manifold. If you have a vacuum leak the idle speed should have changed.

TO TEST :

Some vacuum leakage at the throttle shaft is normal.
Intake manifold.
All gaskets and seals.
Fittings and plugs.



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5 CARBURETOR

Do the following steps only after you have completed 1A, 2A, 3A and 4A. This will help you save time and avoid creating any secondary problems. In our experiences most problems initially thought to be carburetor problems are those caused by other engine components.

- A. Testing the choke and the throttle linkage:
Check that you have free movement at the carburetor with an assistant operating the gas pedal. In our experiences over tightened throttle shafts contribute to many carburetor problems.
- B. Testing the Idle Speed Adjustment:
With the engine at normal operating temperature, adjust to manufacturers specs: turn adjustment screw in (clockwise) to raise the speed and out (counter-clockwise) to lower).
- C. Testing the Fast Idle Adjustment:
It may be necessary to perform this test first thing in the morning or after the vehicle has been allowed to cool down.
With the engine cold, press the gas pedal to the floor once and release. Start Vehicle. Engine speed should be 2000 RPM - 2500 RPM after about 10 seconds. Turn engine off. To adjust turn fast idle screw in to increase fast idle speed and out to decrease. Do not disturb the carburetor linkage during this adjustment. Without touching the gas pedal start engine again check engine RPM. If you have to readjust use the procedure above .
- D. Testing the Automatic Choke adjustment.
The choke is preset at the factory but in some cases it may be necessary to readjust.
The choke assembly must be cool (below 68 F 20C) before attempting to make any adjustments. First fully rotate the throttle lever and release; Check for smooth operation; the choke plate should be all the way closed. Make a reference mark on the carburetor and the choke where the two faces meet. Loosen the three 7mm hex head screws one full turn. While holding the throttle about one third open, adjust the closing tension on the choke plates just fully close; then slightly increase the tension on the spring by continuing to rotate the thermostat 1/8" measured in the outer diameter of the thermostat. Tighten the three 7mm hex head screws without distorting the retainer ring; fast idle speed may need to be readjusted. If the choke plates do not fully open after running the engine for three minutes go to step 5E
- E. Testing the choke thermostat assembly
The electric choke terminal must have a key hot 12 volt source.
The carburetor is grounded to the engine by a metal to metal connection. If the vehicle was originally equipped with an electric choke and or an idle solenoid use that wire. If you do not have a wire present , splice into the wire leading from the ignition switch to the coil or ballast resistor.
Water chokes must have a free flow of engine coolant.
- F. Testing the idle cut-off solenoid (if equipped)
With the solenoid on the carburetor and ignition on and engine off, disconnect the wire from the solenoid and listen for a click; then with the engine idling, disconnect the wire leading to the solenoid. The engine should stop. If the engine does not stop the solenoid is likely defective.



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- G. Testing the idle mixture adjustment:**
Adjust with the engine at idle speed; turn the mixture adjustment screw in (clockwise) by quarter turns until the engine speed drops; turn out (counter clockwise) while counting quarter turns until the idle rises and again drops noticeably; turn in again to middle setting.
If RPM does not change go to 5H
- H. Cleaning the idle circuit**
Locate and remove the primary idle jet holder (this is also the idle solenoid if so equipped). Remove the jet from the holder, hold up to a light and check for roundness of the cavity. Remove the idle mixture screw from the the carburetor, blow clean compressed air through the two open passages. Replace the jet in the holder and install back in the carburetor along with the idle mixture screw.
- I. Make sure that all of the vacuum lines are installed to the correct signal source.**
Install a vacuum pump with a gauge. Start engine and operate throttle.
If vacuum is present at idle it is a manifold vacuum source. If vacuum is present at partial throttle it is a ported vacuum source. If vacuum is present at a high rpm it is a venturi vacuum source.
Refer to your shop manual or any labels under the hood that show vacuum hose routing.
- J. Set the Float Level**
Float level problems are very rare with New Weber Carburetors. Refer to a Weber Shop manual or contact your Weber Dealer for specifications or instructions. Also check for dirt or other foreign matter in the needle and seat.
- 6. PERSISTENT PROBLEMS**
The following problems are not listed in the guide because they are unique, difficult to diagnose and are beyond the scope of the guide. We have listed them because of past experiences.
- A. Replace spark plugs; use only new spark plugs with the correct heat range.**
B. Make sure that the ground strap is properly connected. It is necessary that the engine is grounded to the chassis and battery.
C. Double check or have any work coincidental to the problem such as body work or engine repairs, a tune up , installation of an alarm, stereo or emissions inspection.
D. Check for any damage to the exhaust system or an internally collapsed muffler.
E. Check your sparkplugs. Most Shop manuals have a chart in color showing what the spark plugs should look like. Rejetting of the carb may be necessary.
F. See if the Transmission is slipping. This applies to both automatic and standard.
G. Make sure that the fuel tank vent hose is not plugged at the canister.
H. Some Vehicles , including Nissans, have two wires that go to the electric choke. One is a ground wire and does not have to be connected.
I. Some original Electric Fuel pumps pressure exceeds 3.5 psi. Check with a pressure gauge or look in shop manual. A pressure regulator may be necessary.
J. On some water cooled VW's , vibrations caused by worn motor mounts may cause the carburetor top to fracture.
K. When the throttle return spring is located on the same side as the throttle lever, check to make sure that the first spring coil does not get trapped between the lever and the carburetor. This will cause binding.
L. On progressive carbs incorrect installation of the throttle lever can cause



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both throttle plates to open at the same time. This is wrong. The progressive is designed that the primary barrel opens up before the secondary.

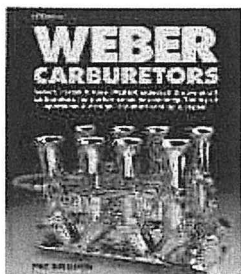
- M. On Multiple carburetor applications it is required that all of the carburetors be synchronized.
- N. If you experience intermittent problems. Any diagnosis should be carried out when the problem occurs. Be prepared carry any necessary tools.
- O. Go over the troubleshooting guide and see if any steps were missed or not understood.

If you have any installation or operational problems with your carb. Call or email our Technical assistance Department.

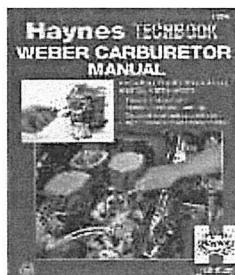
Telephone 1 800 871 3405
Email WeberTech@intercoproducts.com

We have found that the following publications can be very helpful in the operation, repair and tuning of Weber Carburetors.

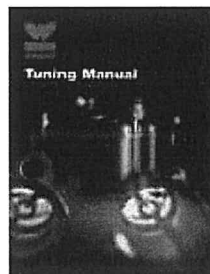
Title	Part Number
Weber Tuning Manual	95.0000.54
Haynes Weber Book	HM 393
HP Weber Book	HP 774



HP774



HM393



95.0000.54

TOOLS THAT SHOULD BE USED FOR MULTIPLE CARB SETUPS:

STE Synchronizers

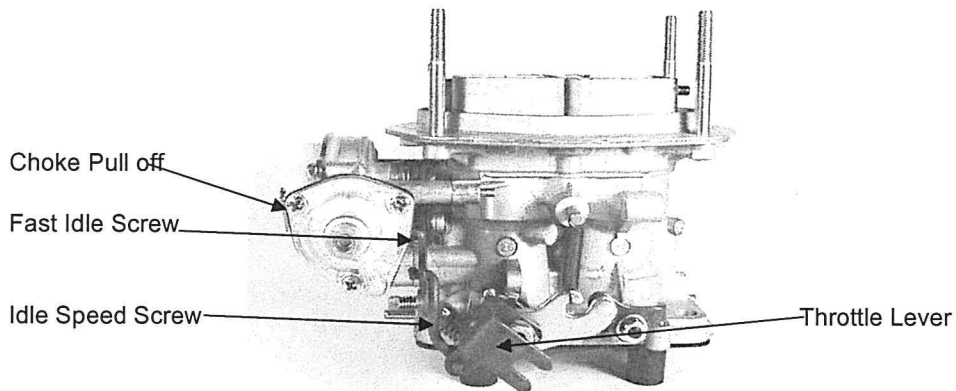
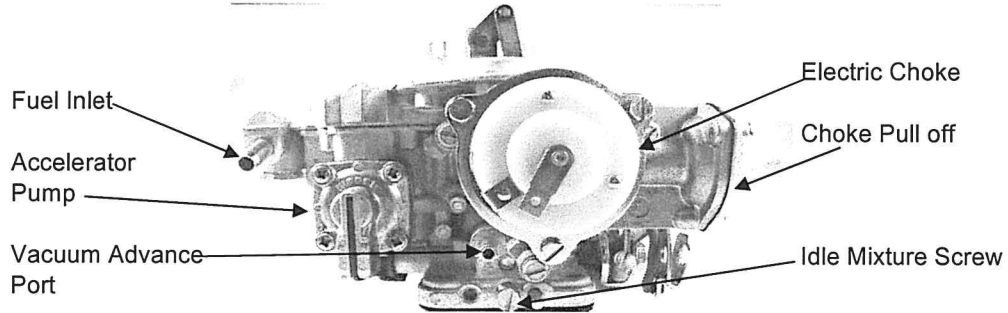


SK	Standard- reads 1-30 KG/H
BK	High Volume- reads 2-40 KG/H

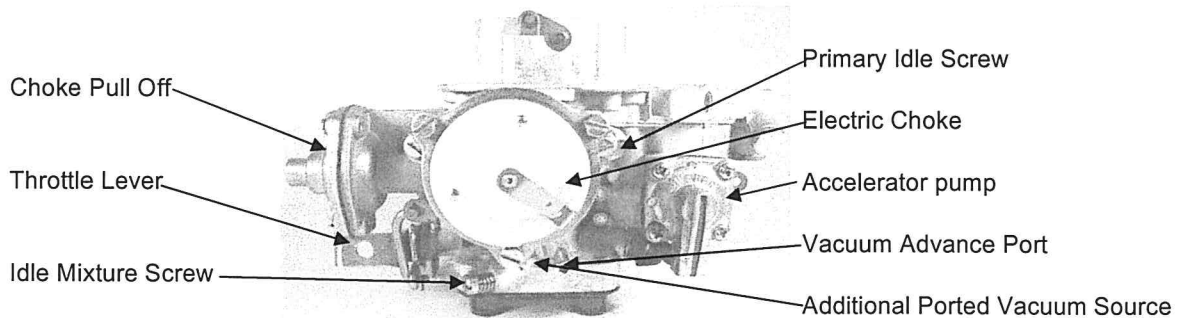
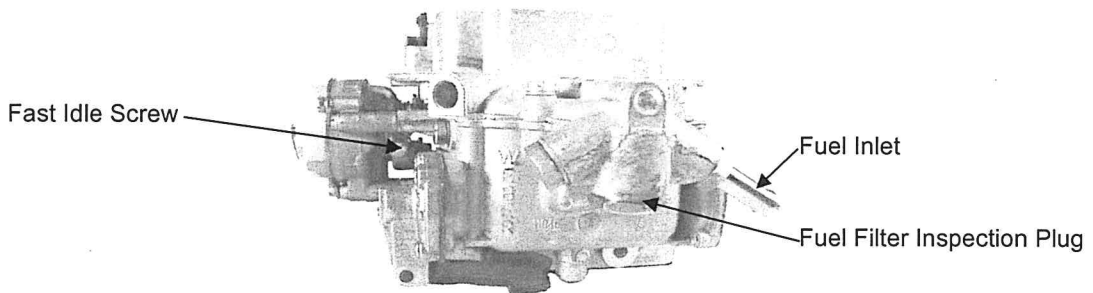


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32/36 DFEV CARBURETOR



32/36 DGEV CARBURETOR



Weber Installation Helpful Hints

- Transfer the Ball Nut from your old Weber or Solex carburetor onto the new Weber using the Linkage Bracket & the Lock Tab. (The Ball Nut is available if yours is missing.) see illustration #1.
- Tighten down the Ball Nut until snug, and check for free rotation of the Throttle shaft. Once the Ball Nut is snug, & the Throttle Shaft does not bind from being over tightened, fold over the Lock Tab to hold the Ball Nut, locking it into position.

Note: On some Webers the threaded throttle shaft may need to be trimmed to fully seat the ball nut against the linkage bracket.

- Next guide the Throttle Rod & Throttle Rod Pin (from the firewall) onto the Ball Nut and the Linkage Bracket slot, onto the Weber. Snap into place. Then mount the Weber onto the intake manifold, with the gasket(s) & heat shield (if equipped) onto the intake manifold. see illust. #2.

Note: Some Opels do not use, (or no longer have) the carburetor heat Shield. If your Opel does not have this shield, you will not need the 9018 heat shield gasket.

- Install the Linkage Lock Spring, and recheck for free throttle shaft rotation.

Note: Inspect your GT for damaged or missing the throttle shaft grommets. The grommets are located on firewall brackets, and are available under part numbers 9005 and 9006.

- Install the Nuts & Washers onto the Intake Manifold Mounting Studs, and tighten.

- Install the fuel line, and air cleaner-assembly.

Optional: You may move the brass fuel inlet fitting to the opposite side of the carburetor if desired.

- Run the choke power wire from the carburetor to fuse #2 on the fuse box.

- For Water Choke Weber conversions: Install the water Choke Housing Adapter (9031) and install the water choke hoses from the "T" fittings from the heater hoses.

- Connect the distributor vacuum hose, and the air cleaner ventilation hose.

We at Opel GT Source recommend replacing any distributor and engine rubber vacuum hoses, rubber fuel hoses, engine brake booster hose, heater & choke water hoses at the same time you are installing your new carburetor to deliver reliable performance, and increased safety.

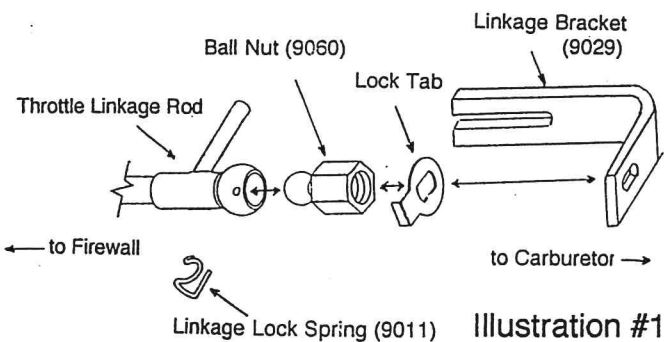


Illustration #1

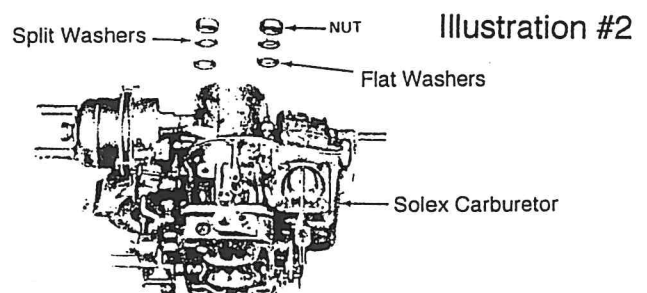
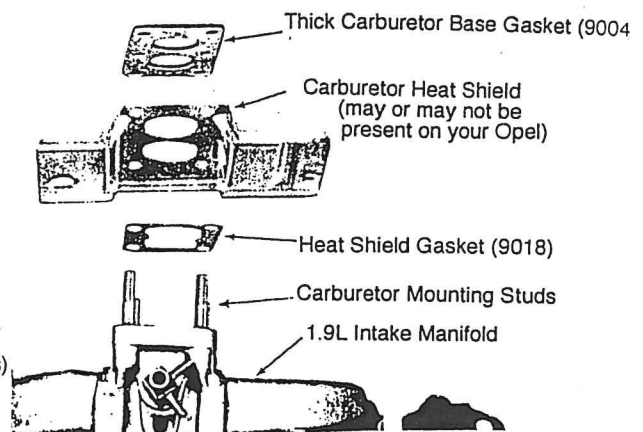
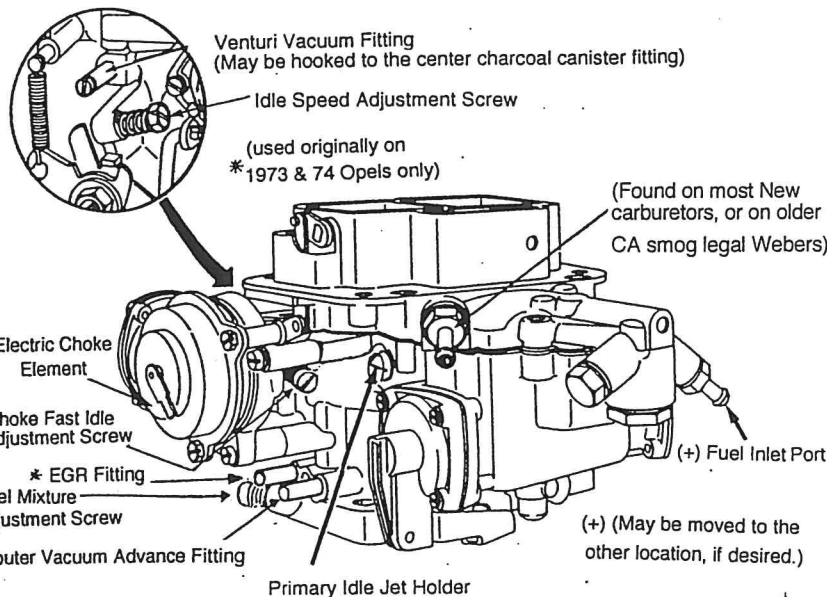


Illustration #2



Opel GT Source
 P.O. Box 4004
 Sonora, CA 95370-4004
 Tech Help: 1 (209) 928-1110

Tech Tip: Weber Setup Guide

Weber Fast Idle Speed Adjustment

With the engine warmed up and turned off, open the throttle and manually engage the choke, closing the choke plate (butterflies). Release the throttle, then release the choke plates. The fast idle cam should be positioned on the cam shoulder. Re-start the engine. **Note: Do not depress the throttle, or the choke will disengage.**

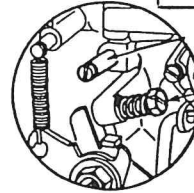
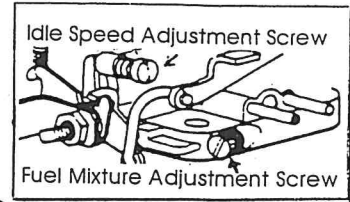
To Adjust the fast idle speed; Turn the fast idle speed screw:
IN (clockwise) to increase the rpm, and
OUT (counterclockwise) to decrease the fast idle rpm.

Base line Settings

Speed Screw 1 to 1 1/2 turns

Mixture Screw 2 turns

Final Settings:	Mix	_____
Engine	_____	_____
Running	Speed	_____



CARBURETOR SET UP AND LEAN BEST IDLE ADJUSTMENT

It is important to follow all linkage and lever installation instructions. The number one and two reasons for tuning errors are improper linkage installations and over tightened linkage nut, causing a binding in linkage assembly.

CALIBRATIONS MAY VARY DUE TO REGIONAL FUELS AND STATE OF ENGINE TUNE AND PERFORMANCE. POOR RUNNING QUALITY DOES NOT MEAN A DEFECT IN THE CARBURETOR. AN ADVANTAGE OF THE WEBER CARBURETOR IS ITS EASE OF ADJUSTMENT AND TUNING.

SET UP ADJUSTMENTS

Start set up by confirming carb base line settings. Do not depend on the factory delivered settings. Check them before the carb is installed.

- All settings are done with choke disengaged or warmed up so that the choke is fully opened and disengaged. This is done on automatic choke carburetors by first opening the choke butterfly by hand and inserting a wood block or wedge of some kind to hold open while the linkage is cycled (linkage operated through its full movement) to clear the choke cam. (You will hear a metallic click as the cam is released. You can check the fast idle screw under the choke assembly to confirm that it is not in contact with the choke fast idle cam.)
- Set the Idle stop screw (speed screw see fig 1) by backing out the Idle speed screw until it is not in contact with the throttle stop lever. Cycle the linkage again to be sure that the linkage comes to close without any assistance. (Checking for linkage bind) Now bring screw back into contact with the lever and continue to open or screwing in 1 turn no more than 1 1/2 turns.
- Set the mixture screw (see Fig 1) by first screwing in until the screw stops, bottoms out. DO NOT FORCE OR BIND AS THIS WILL CAUSE DAMAGE TO THE SCREW AND IT. S SEAT IN THE BODY OF CARBURETOR. Back out the screw 2 full turns.

4. TUNING

BE SURE TO FOLLOW THE NEXT INSTRUCTIONS IN THE PROPER SEQUENCE, DEVIATION WILL CAUSE THE CARBURETOR TO NOT FUNCTION TO ITS IDEAL SPECIFICATIONS AND MAY NOT PROVIDE THE PERFORMANCE AND FUEL ECONOMY AS DESIGNED.

- Start the engine, the engine will run very slowly more like a tractor. As long as the engine stays running idle speed is not important at this point.
- The first thing to do is not set up the idle speed, but to set the idle mixture screw to lean best idle setting. First, turn in the mixture screw until the engine dies or runs worse, then back out the screw (recommend turning 1/4 to 1/2 turn at a time). The engine should pick up speed and begin to smooth out. Back out 1/2 turn more, or until the screw does nothing or runs worse then turn back to the point where it ran its best.

Use your ear, not a scope or tuning instruments at this point. You want to tune the engine by sound. Adjust to best, fastest and smoothest running point.

- Now that the mixture screw is at its best running location, you can adjust the idle speed the screw. The screw will be sensitive and should only take 1/4 to 1/2 turn to achieve the idle speed you like.

Check and set idle to your driving preference. Put the car in gear and apply slight load, (AC on) and set the Idle as you like it. Don't set it too high, as this will cause causes excessive clutch and brake wear. The Idle only needs to be 700 to 900 RPM with light load or AC on.

- Recheck timing and vacuum hook ups. Recheck mixture screw to lean best idle again. If all is still best and smoothest idle then confirm and note the final settings.

To confirm settings with the engine running

Start by screwing in the mixture screw and count the number of turns it takes to bottom out and note if the engine dies. If Idle Mixture screws are within 1/2 turn of base line setting then all is well and have fun. Also check the speed screw and note how many total turns from initial contact. You may have opened (turned in) the speed screw. Your final setting should be under 2 full turns. Reset the screws (back in) to the best final settings (Per your notes) and go on a test drive and have fun. If the settings are other than described then you may want to recalibrate the idle circuit (low speed circuit) to your engines needs. This is done by following the rule of thumb BELOW.

Simple Rules for low speed calibration

If the mixture screw is more than 2 1/2 turns out turns then the idle jet is too lean (too small). When the mixture screw is less than 1 1/2 then the Idle jet is too rich (too large). These assumptions are based on the fact that the speed screw setting is not opened more than 1 1/2 turns. If the speed screw has to be opened 2 or more turns then this is also an indication of a lean condition usually requiring greater change. At times it may appear to be showing signs of richness or flooding it is really a lean condition. See pictures and notes in the tech 2 article supplied in the kit instructions, view and please understand the need to keep throttle plate as near to closed as possible so as not to prematurely expose the transition holes. This is what causes the visible rich condition, and confirms the need to increase the jet size. JET KITS are available if needed.

EXAMPLE With the speed screw set at no more than two (2) turns in after contact with the stop lever; and the best idle occurring with the mixture screw set at 3 turns from bottom; indicates the need for a larger Idle jet. Achieving the best idle at under 2 turns indicates the need for a smaller idle jet.

The secret to understanding the critical nature of the carburetor set up and the advantages of a WEBER over other carburetors is the idle circuit. Referred to as the low speed circuit by Weber, this circuit is responsible for 80% of the driving operation. This is the reason that the Weber should give a fuel economy improvement over most factory carbs along with significant performance gains. In the worst case you should not see a significant fuel economy loss over stock, while improving HP & Drivability.

The Weber Carburetor is a sequentially timed device to the motor like the distributor. Time taken in the setup will provide more fun later.